

RECOMMENDED CUTTING CONDITIONS

	Work Material	Grade	Cutting Speed (m/min)	Feed (mm/rev)	Depth of Cut (mm)
N	Aluminium Alloy	HTi10	400	0.05–0.3	0.2–3.0
		MD220	800	0.05–0.3	0.2–0.5

Note 1) The insert photos are only examples. The letters refer to the chipbreaker and the dimension refers to the inscribed circle.