

RECOMMENDED CUTTING CONDITIONS

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Work material	Aluminium alloy	
Dia. DC (mm)	Revolution (min ⁻¹)	Feed rate (mm/min)
3	20000	800—1600
6	20000	1800—2800
8	17000	2200—3400
10	15000	2300—3600
12	12000	2300—3600
16	10000	2300—3600
20	8000	2200—3300

Depth of cut		
	DC: Dia.	