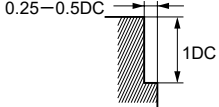
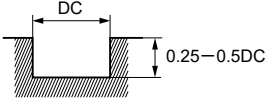


RECOMMENDED CUTTING CONDITIONS

N		
Work material	Aluminium alloy	
Dia. DC (mm)	Revolution (min ⁻¹)	Feed rate (mm/min)
12	12000	1600—2500
16	10000	1300—2100
20	8000	1100—1600
25	6000	800—1200
Depth of cut	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>0.25—0.5DC</p> <p>1DC</p> </div> <div style="text-align: center;">  <p>DC</p> <p>0.25—0.5DC</p> </div> </div> <p style="text-align: right; margin-top: 5px;">DC: Dia.</p>	