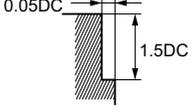
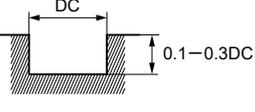


## ZALECANE PARAMETRY SKRAWANIA

N		
Material przedmiotu obrabianego	Stopy aluminium	
Średnica DC (mm)	Obroty (min <sup>-1</sup> )	Posuw (mm/min)
<b>6</b>	20000	4200
<b>8</b>	17000	5100
<b>10</b>	15000	5400
<b>12</b>	12000	5400
<b>16</b>	10000	4800

Głębokość skrawania			DC: Średnica