

## CONDIÇÕES DE CORTE RECOMENDADAS

Material	Dureza	Corte	Vel. de Corte (m/min)	Avanço (mm/rot)			
				1.2, 1.5mm	2.0mm	3.0mm	4.0mm
P Aço Carbono Aço Liga	180–280HB	<b>UP20M • UTi20T</b>	90 (60–120)	0.05 (0.02–0.08)	0.05 (0.02–0.08)	0.05 (0.02–0.08)	0.05 (0.02–0.08)
	280–350HB	<b>UP20M • UTi20T</b>	80 (50–100)	0.03 (0.02–0.04)	0.03 (0.02–0.04)	0.03 (0.02–0.04)	0.03 (0.02–0.04)