

## RECOMMENDED CUTTING CONDITIONS

Work Material	Grade	Cutting Speed (SFM)	l/d=3		l/d=4		l/d=5		l/d=6	
			Feed (IPR)	D.O.C (inch)	Feed (IPR)	D.O.C (inch)	Feed (IPR)	D.O.C (inch)	Feed (IPR)	D.O.C (inch)
<b>N</b> Aluminum Alloy	<b>HTi10</b>	655–1970	.002–.010	–.12	.002–.010	–.12	.002–.008	–.10	.002–.008	–.039

(Note) Insert photo is an example. Letters show chip breaker style, figures show inscribed circle.