

CONDICIONES DE CORTE RECOMENDADAS

	Material	Calidad	Velocidad de corte (m/min)	Avance (mm/rev.)	Profundidad de corte (mm)	l/d
P	Acero al carbono, Acero aleado 180–350HB	NX2525	80 (40–120)	0.03 (0.01–0.05)	0.2 (0.1–0.3)	3–5
M	Acero inoxidable ≤200HB	VP15TF	80 (40–120)	0.03 (0.01–0.05)	0.2 (0.1–0.3)	3–5
K	Fundición gris ≤350MPa	VP15TF	80 (40–120)	0.03 (0.01–0.05)	0.2 (0.1–0.3)	3–5
N	Material no-ferroso	VP15TF	120 (80–160)	0.05 (0.01–0.08)	0.4 (0.1–0.6)	3–5
		MD220	120 (80–160)	0.05 (0.01–0.08)	0.4 (0.1–0.6)	3–5
H	Acero endurecido 35–65HRC	MB8110	80 (40–120)	0.03 (0.01–0.05)	0.1 (0.03–0.2)	3–5