

CONDICIONES DE CORTE RECOMENDADAS

Material	Dureza	Calidad	Velocidad de corte (m/min)	Avance (mm/rev.)			
				1.2, 1.5mm	2.0mm	3.0mm	4.0mm
P Acero al carbono Acero aleado	180–280HB	UP20M • UTi20T	90 (60–120)	0.05 (0.02–0.08)	0.05 (0.02–0.08)	0.05 (0.02–0.08)	0.05 (0.02–0.08)
	280–350HB	UP20M • UTi20T	80 (50–100)	0.03 (0.02–0.04)	0.03 (0.02–0.04)	0.03 (0.02–0.04)	0.03 (0.02–0.04)