

RECOMMENDED CUTTING CONDITIONS

	Workpiece Material	Grade	Cutting Speed (m/min)	Feed (mm/rev)	Depth of Cut (mm)
N	Aluminium Alloy	HTi10	400	0.05—0.3	0.2—3.0
		MD220	800	0.05—0.3	0.2—0.5

Note 1) The insert photos are only examples. The letters refer to the chip breaker and the dimension refers to the inscribed circle.