

RECOMMENDED CUTTING CONDITIONS

	Work Material	Cutting Speed (SFM)	Feed (IPR)	
			03RS/04RS	05RS/06RS/07RS
P	General Steel	130–395	.0004–.001	.0004–.002
M	Stainless Steel	130–395	.0004–.001	.0004–.002
K	Cast Iron	130–395	.0004–.002	.0004–.002
N	Non Ferrous Materials	260–525	.0004–.002	.0004–.003

(Note) Recommend wet machining.