

## RECOMMENDED CUTTING CONDITIONS

	Work Material	Cutting Speed (SFM)
<b>P</b>	General Steel	100–260
<b>M</b>	Stainless Steel	100–260
<b>K</b>	Cast Iron	100–260
<b>N</b>	Non Ferrous Materials	165–330

(Note 1) Recommend wet machining.

(Note 2) Please remember when machining small diameters and high speeds there is the possibility that the machine can not keep up with the set feed.