

## RECOMMENDED CUTTING CONDITIONS

	Work Material	Cutting Speed (SFM)
<b>P</b>	Carbon Steel · Alloy Steel	165—490
	Free Cutting Carbon Steel	100—590

	Work Material	Cutting Speed (SFM)
<b>M</b>	Stainless Steel	165—395
<b>N</b>	Non-Ferrous Metal	230—755